



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1405
Job Sheet 180562



Part No: 647.1405

Job Qty: 1 ea

Part Name: EC135 Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/10/18

Job Tracking No:

Due Date: 8/9/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG 647.1405 REV D IPP REV:A NEW ISSUE 16-11-15 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/9/18	0.00	0.00	Start Up Stores/Pkg-2		AUG 01 2018
110	Packaging	1 pcs		8/9/18	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		8/9/18	0.00	0.39	Small Fab-1		
130	QC	1 pcs		8/9/18	0.00	0.00	QC5		
140	Packaging	1 pcs		8/9/18	0.00	0.00	Packaging3-1		AUG 07 2018
150	QC21-SA	1 Ea		8/9/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note 2.

Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9703	Cutter Sub Assembly	1 Ea (1 ea)	90-Start up Operation	5097921
647.1514	Upper Deflector	1 Ea (1 ea)	90-Start up Operation	5097921
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	5097921
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	5097921
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	5097921

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9703	1	6	0
	647.1514	1	1	0
	MS21042L08	3	1,187	0
	MS27039-08-19	3	665	0
	NAS1149FN832P	6	637	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S098145



Part: 647.1405

Job No: 180562

Serial No/Batch: S098145

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 08/01/18